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Robotic Safe Adaptation In Unprecedented Situations: The RoboSAPIENS Project

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Abstract

12

The robots of tomorrow should be endowed with the ability to adapt to drastic and unpredicted changes in their environment and interactions with humans. Such adaptations, however, cannot be boundless: the robot must stay trustworthy. So, the adaptations should not be just a recovery into a degraded functionality. Instead, they must be true adaptations: the robot must change its behaviour while maintaining or even increasing its expected performance, and staying at least as safe and robust as before. The RoboSAPIENS project will focus on autonomous robotic software adaptations, and will lay the foundations for ensuring that they are carried out in an intrinsically trustworthy, safe, and efficient manner, thereby reconciling open-ended self-adaptation with safety by design. RoboSAPIENS will transform these foundations into 'first time right'-design tools and platforms, and will validate and demonstrate them.

16 Introduction

Whenever autonomy is introduced in physical systems that can potentially harm the 17 environment, including humans, it is essential to provide the necessary evidence to assure 18 the safety. Different standards are used in different domains to ensure the trustworthiness 19 of such autonomous systems. The area of robotics is governed by what is called the 20 machinery directive¹. One requirement in the machinery directive prevents any robot 21 that includes any learned element in its control system from being legally used. We believe 22 that this requirement is too strict: our hypothesis is that in some cases it is possible to 23 provide the necessary safety evidence. Our goal is to prove this hypothesis. To achieve 24 this overall goal, the RoboSAPIENS project² will extend the state-of-the-art by pursuing 25

²⁶ four main objectives:

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- Enable robotic open-ended self-adaptation in response to unprecedented system structural and environmental changes;
- Advance safety-engineering techniques to assure robotic safety not only before, but
 also during and after adaptation;
- 31 3. Advance deep learning techniques to actively reduce uncertainty in robotic self-32 adaptation;
 - 4. Assure trustworthiness of systems that use both deep-learning and computational architectures for robotic self-adaptation.
- ³⁵ To achieve these objectives, RoboSAPIENS will extend techniques such as MAPE-
- ³⁶ K (Monitor, Analyse, Plan, Execute, Knowledge) (Kephart and Chess 2003) (see Figure 1)
- and Deep Learning (DL) to set up generic adaptation procedures, including also for the
- ⁸ Social Sciences and Humanities (SSH) dimension of a robotic system. RoboSAPIENS will



1. https://www.europarl.europa.eu/RegData/etudes/BRIE/2022/733576/EPRS_BRI(2022)733576_EN.pdf 2. The RoboSAPIENS project started January 2024 so, naturally, there are not many research results to report here. Instead this is an illustration for what to do enable the desired level of autonomy for robots while keeping the overall safety.



Figure 1. MAPE-K loop in an autonomic element.

demonstrate a novel approach to trustworthy robotic self-adaptation on four industry-scale use cases: an industrial disassembly robot, a warehouse robotic swarm, a prolonged hull of an autonomous vessel, and an application that requires interaction between humans and robots.

This article is a first response to the question: "How to ensure safety of learning-enabled cyber-physical systems?" (Paoletti and Woodcock 2023). This is accomplished by (see Figure 2): 1) adding an additional *Legitimate step* (validate and verify) of the safety of the suggested plan in a MAPE-K context (to become MAPLE-K); 2) adding a run-time trustworthiness checker to the actual robotics controller; and 3) establishing "continous" communication between the autonomic manager and the physical robot.

⁴⁹ After this introduction

⁵⁰ an overview of the envisaged RoboSAPIENS approach is presented. This is followed

⁵¹ by a description of a small academic case study and four industrial scale case studies tested
⁵² with the RoboSAPIENS technology. Finally, the paper is concluded with looking into
⁵³ what research will be conducted in the future in the framework of the RoboSAPIENS
⁵⁴ project.

55 The RoboSAPIENS Approach

To reconcile the opposite requirements for open-ended self-adaptation on the one hand, and safe and trustworthy behaviour of robotic systems even in circumstances not considered at design time on the other, RoboSAPIENS will provide the following extensions to the



Figure 2. RoboSAPIENS impact in yielding robotic systems with advanced capabilities.

⁵⁹ MAPE-K loop (see Figure 2):

(1) To "guarantee" the safety and trustworthiness of a self-adapting robot, RoboSAPI-60 ENS will add a Legitimate step (including validation and verification) to the MAPE-K 61 loop (adjusting it to become a MAPLE-K loop)³. After the Monitor has detected a change 62 in the robot or its environment, after having Analysed it, and after having Planned possible 63 adaptations, the new **Legitimate** step will validate and verify whether all expected func-64 tionality can still be met safely (under the explicit assumptions mentions and taking the 65 uncertainties into account). This includes not only a priori defined performance expecta-66 tions (such as, correct execution of tasks, accuracy, velocity, etc), but also safety and other 67 trustworthiness requirements. For these validation and verification tasks, experiments 68 need to be conducted. Therefore, RoboSAPIENS will rely on a digital twin capability to 69 conduct virtual experiments, and on real experiments (semi-)automatically defined by the 70 Legitimate step and conducted on the robot itself. 71

(2) A second addition to achieve **open-ended**, safe, and trustworthy self-adaptation, 72 will be the MAPLE-K Trustworthiness Checker also explicitly checking the assumptions. 73 Any interaction between the MAPLE-K Loop and the managed robot must pass via this 74 checker, at least for changes initiated to reduce knowledge uncertainty. For example, 75 the Analyser may not have sufficient data to conclude with certainty the cause of an 76 anomaly. So, the MAPLE-K loop may request the robot to execute sufficiently exploratory 77 experiments to enable further analysis of the assumed change. The execution of such 78 experiments may only be done under safe conditions and the results from such experiment 79 should be trustworthy as well. For example, in the ship motion prediction case study (see 80 below), the ship needs to be driven in a zig-zag path, to gather sufficient data to perform 81 the self-adaptation. Such experiment can only be conducted with sufficient clearance of 82 nearby objects and structures. At first one may think that when a plan already has been 83 verified in the Legitimate step there is no need to have such an additional trustworthiness 84 checker but the assumptions taken into account in the Legitimate step could still be wrong. 85 Thus, we have opted for including this because the knowledge about the situation the 86 robot is in may be different than the perception reached from the sensors. 87

The MAPLE-K Trustworthiness Checker, therefore, contains a set of monitors to 88 check whether elementary trustworthiness rules are respected under all circumstances, 89 according to the domain's trustworthiness requirements. One of the fundamental problems 90 solved by the trustworthiness checker is: how can it be established that the relevant 91 verification and validation activities have been carried out by the MAPLE-K Loop? For this 92 purpose, the trustworthiness checker can rely on the partial observations of its interactions 93 with the managed element, on historical data, on the use of models, as well as on the presentation of verification certificates. RoboSAPIENS will apply formal verification 95 methods to accurately delineate the safe operation boundaries of the robot based on the 96 readily available information. It is expected that this will be closely related to Run-Time 97 Verification techniques (Falcone, Havelund, and Reger 2013). 98

(3) To achieve true self-adaptation, i.e., to deal with a broad range of unforeseen 99 environments and structural changes, RoboSAPIENS will rely on two complementary 100 solutions. The first is DL as a powerful self-adaptation technique. This takes place in the 101 Planner, and it is expected that it will open up a plethora of robot adaptation possibilities. 102 Nevertheless, it remains possible that some of the proposed changes are disapproved by the 103 Legitimate step or deemed not trustworthy by the MAPLE-K Trustworthiness Checker. 104 Therefore RoboSAPIENS will foresee the possibility of manual version updates of the 105 autonomic manager. Besides validation failures, this manual update can also be applied 106 in case of updates to the Knowledge base (such as the addition of new robot or human 107 models). 108

The reason for writing "guarantee" in quotes is that there are various single point of failure situations that we cannot solve with the RoboSAPIENS solution, since if the sensors provide wrong information the perception will be incorrect.

109 Trustworthiness and Safety Assurance

A key aspect in an autonomic manager is its knowledge about the managed element and the world. Based on that knowledge, the MAPE-K (or MAPLE-K) loop monitors the managed element and its environment, including humans, and, when an anomaly is detected, constructs and executes plans based on the data gathered about the anomaly. In Figure 2 our suggested adjustment is sketched where an additional step is included between the plan and the execute elements. This step is indicated as Legitimate and consider this extension of the conventional MAPE-K architecture.

Trustworthiness in the context of RoboSAPIENS refers to the degree to which robots 117 featuring the MAPLE-K architecture are perceived as robust, safe, and capable of per-118 forming tasks as expected during runtime. This includes their compliance to ethical or 119 legal boundaries and their inability to cause harm to humans, living creatures, or the 120 environment. The concept entails the following aspects that will be integrated into the 121 RoboSAPIENS' MAPLE-K loop as internalised norms that are tightly linked to the ethics 122 guidelines for trustworthy Artificial Intelligence (AI) of the European Union⁴. A second 123 extension in our proposal is also visible in Figure 2 as a trustworthiness checker connected 124 directly to the control software. 125

126 Levels of Adaptivity

Robot self-adaptation has been thoroughly studied, with different techniques and processes 127 proposed to calculate control actuation following changes in a robot's environment, 128 either predicted or monitored, to secure better customisation and performance. However, 129 only a few attempts consider structural and functional changes, where functionality or 130 hardware are upgraded or newly integrated (Alattas, Patel, and Sobh 2019; Silva et al. 2016). 131 Evolutionary robotics has been introduced as a discipline to design and study autonomous 132 adaptive modular robots (Alattas, Patel, and Sobh 2019; Tolley, Hiller, and Lipson 2011). 133 Structural and functional changes to the robot add an extra dimension to the design 134 complexity of self-adaptive robots, so that the adaptation space can be exponential with 135 respect to the size of the newly added functionality. This makes safety verification and 136 validation immensely challenging (White et al. 2005; Auerbach et al. 2014) and that is 137 exactly what RoboSAPIENS targets to improve. 138

Correctness of Techniques

Across Europe, there are significant efforts to adapt and enhance modern Software Engineering techniques to robotics (Cavalcanti et al. 2021), including the application of formal,
 mathematically based approaches (Luckcuck et al. 2019).

A key part of a robust software development is the adoption of a robust architec-143 ture (Ahmad and Babar 2016). There are many more for robotic applications and many 144 proposed architectures (Siciliano and Khatib 2016, Chap. 12). There are, however, no 145 clear definitions of these architectures, and certainly no formalisation. In terms of formal 146 approaches, the focus is on specific aspects of a system or even of just a component: reaction, 147 time, neural network, uncertainty, or planning, for instance. This is particularly true for 148 the verification of neural networks including DL: the techniques and tools are concerned 149 with proofs of properties defined with respect to mathematical definitions of the input or 150 output space, rather than system-level properties. 151

For the MAPE-K architecture, probabilistic model checking based on Markov chains 152 to capture knowledge has been extensively used to improve the Analysis and Knowledge 153 components (Fang et al. 2022). For runtime verification, where a software monitor is 154 deployed that checks the system behaviour against a specification (Bartocci et al. 2018), a 155 system approach is naturally adopted and can handle collections of adaptive systems (Cali-156 nescu, Gerasimou, and Banks 2015); existing work relies on the definition of mathematical 157 models by hand and does not support for DL (Calisnescu et al. 2012). Formal techniques 158 are popular in handling uncertainty (Hezavehi et al. 2021). The approach presented in 159 this paper makes use of formal techniques in order to ensure trustworthiness and safety 160 concerns in the new L element of the suggested MAPLE-K approach. 161

^{4.} https://digital-strategy.ec.europa.eu/en/library/ethics-guidelines-trustworthy-ai.

162 Deep Learning

Attempts to bridge the gap between perception and action have been made recently; active perception is a prominent example (Bajcsy, Aloimonos, and Tsotsos 2018; Tosidis, Passalis, and Tefas 2022). DL is also gradually shifting away from the traditional static training paradigm and delving into continual learning (De Lange et al. 2021), wherein DL models are designed to be capable of adapting as they receive more training data.

Several difficulties arise in continual learning and adaptation setups, such as catastrophic 168 forgetting (Kemker et al. 2018), which can significantly deteriorate the performance of 169 models if countermeasures are not taken. Anomaly detection methods (Pang et al. 2021), 170 which are capable of identifying situations that have not been encountered in the past, 171 have also seen significant advances. However, despite the progress in the aforementioned 172 areas, little work has been done on developing complete self-adaptive pipelines on top of 173 DL models, as also seen for traditional Machine Learning approaches (Saputri and Lee 174 2020). The approach presented in this article builds on the existing attempts of using DL 175

in an autonomous robot setting without the need to re-certify the robot.

177 Active Uncertainty Reduction

Uncertainty quantification for DL models helps ensure their decisions' trustworthiness. 178 To this end, there are two mainstream approaches: Bayesian and ensemble-based (Abdar 179 et al. 2021), which have been applied to various tasks, e.g., medical imaging and natural 180 language processing. Related to self-adaptive systems, recent works (Catak, Yue, and Ali 181 2021, 2022) propose a novel uncertainty quantification metric for DL models specifically 182 trained for object detection in the context of self-driving cars. This metric was used to 183 quantify the uncertainty in a DL model to evaluate the prediction's reliability, which 184 was then improved by retraining. These works focus on classification tasks, and have not 185 been used to quantify the uncertainty of embedded DL models in self-adaptive systems. 186 Instead, the data produced was used to train DL models for uncertainty quantification. 187 In the RoboSAPIENS approach it is targeted to provide "guarantees" in the presence of 188 uncertainties, and propose methodologies for actively trying to reduce uncertainty and 189 increase trustworthiness. This is to be used both inside the L part of the MAPLE-K loop, 190 as well as inside the Trustworthiness checker. 191

192 The RoboSAPIENS Case Studies

This section starts with introducing an academic case study to demonstrate the proof of concept of the RoboSAPIENS approach. Afterwards, four industrial-scale case studies from RoboSAPIENS are described.

196 An Academic Case Study

A small academic case study based on a TurtleBot 4 has been defined. This will be used to illustrate the different RoboSAPIENS technologies as it is being developed and to be used in subsequent publications.

TurtleBot 4 is an open-source robotics platform designed for education and research.
It comes equipped with an iRobot® Create3 mobile base, a Raspberry Pi 4 running ROS
2, an OAK-D spatial AI stereo camera, and a 2D LiDAR.

The robot, without any support from the MAPLE-K, should be able to autonomously navigate an unknown map using SLAM and a planner (referred to as the local planner to distinguish from the MAPLE-K Loop planner). Additionally, it must estimate the remaining useful life of the battery, assuming that the map floor is uniform.

With RoboSAPIENS technology, the aim is to demonstrate how this navigation can be improved for example to handle the following anomalies:

- Non-uniform floors, which cause the robot to consume more energy in certain areas.
- Partial obstruction of the LIDAR sensor.
- High vibration zones that should be avoided when the robot is carrying a load (to be
- implemented later as a demonstration of MAPLE-K continuous delivery).

To achieve these improvements, RoboSAPIENS will implement a MAPLE-K loop that complements the robot's local planner through multiple extension points. For example, rewards and punishments can be provided to influence the local planner's decision-making. Additionally, the sensor data accessible to the local planner can be modified by the MAPLE-K loop to enhance map information.

Regarding trustworthiness and safety, RoboSAPIENS envisions conducting formal verification on the local planner offline, covering a wide range of operational scenarios (though not necessarily the adaptations provided by the MAPLE-K loop). This verification will serve as the foundation for runtime verification during the validation of MAPLE-K loop activities. The trustworthiness checker will ensure that the MAPLE-K adheres to the best practices of mobile robots, and the legitimate block will employ simulation and model checking for validating new robot configurations.

225 Robotic remanufacturing

This case study, provided by the Danish Technological Institute (DTI), focuses on the 226 remanufacturing process, where used products are repaired and restored to a like-new 227 condition, maintaining the same quality, performance, and warranty. The remanufactur-228 ing process involves six steps: disassembly, cleaning, inspection, restoration, reassembly, 229 and testing. This study emphasises the disassembly task, which is often the most time-230 consuming and labor-intensive phase. Traditionally, manual work is required for complex 231 disassembly tasks involving high levels of uncertainty (Vongbunyong, Kara, and Pag-232 nucco 2013). Tasks such as unscrewing, un-snap fitting, and destructive disassembly 233 demand precision and adaptive control. While collaborative robots can be programmed 234 by demonstration, their effectiveness highly depends on the task type and the expertise of 235 the demonstrator. These robots are efficient for repetitive tasks but struggle with tasks 236 requiring force-based control to compensate for inaccuracies. 237

The RoboSAPIENS project aims to bridge the gap between labor-intensive remanufacturing and adaptable robotic automation using the MAPLE-K framework. This technology enables robots to adapt to new and unforeseen situations while ensuring safety and trustworthiness.

In this context, the MAPLE-K framework is employed to enhance the adaptability and efficiency of robotic disassembly. The robot continuously monitors its environment and the state of the disassembly process using sensors and cameras. Upon detecting an anomaly, such as a difficult-to-remove screw, the system analyses the situation to determine the cause of the failure, leveraging historical data and real-time sensor inputs. Based on this analysis, the robot formulates a new plan to address the detected issue, such as switching tools or adjusting its force application strategy.

Before executing the new plan, the system validates and verifies it through simulations. This step ensures that the new plan will not compromise safety or performance. The validated plan is then executed by the robot, which adapts its behaviour in real-time to successfully complete the disassembly task, maintaining overall efficiency and safety. The outcomes of the executed plan are recorded and added to the system's knowledge base, enhancing future adaptations and sharing knowledge across different robots to improve their performance.

A demonstration of this use case will be set up at DTI's lab, involving a robot cell designed to disassemble electronic consumer waste, such as laptops. The demonstration will showcase the robot's ability to handle complex manipulations and adapt to unforeseen challenges using the MAPLE-K framework.

260 Autonomous Mobile Robots on Manufacturing Floor

Automated Guided Vehicles (AGVs) operating on shop floors are ad-hoc machines that require specific distribution and means of transport. Advancement towards Industry 4.0, however, calls for the use of Autonomous Mobile Robots (AMRs), a more versatile and affordable option than AGVs, consisting of robots equipped with a mobile base and even robotic arms, allowing them to autonomously navigate and perform dexterous tasks without the support of additional physical equipment. It is envisioned that these robots will

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²⁶⁷ be deployed as a fleet on the shop floor, able to navigate freely and safely, while taking into
²⁶⁸ account changes in the fleet and the surroundings (e.g. change to the number of robots
²⁶⁹ and blockages by humans) based on self and environmental awareness. RoboSAPIENS
²⁷⁰ will provide a solution to dynamically adapt the work assigned to each member of the fleet
²⁷¹ and the navigation through paths when such changes occur. Such adaptation will take
²⁷² dynamic parameters into account, such as disconnected robots, battery status, proximity
²⁷³ to goals, past human behaviour, etc.

The case study will use a fleet of robots from the TIAGo family developed by PAL 274 Robotics, the TIAGO OMNI Base. This mobile base is equipped with omnidirectional 275 mecanum wheels that allow the robot to move in any direction, two LIDAR sensors for an 276 unobstructed 360° FOV and 2 depth camera to complement the other sensors and detect 277 stairs, tables, etc. The scenario involve these robots set in a shop floor, controlled via a 278 fleet management system. During their operation, one or more robots may come and go 279 (e.g. due to low battery), communication between robots and the fleet management may 280 drop, emergency exits may be blocked (due to stopped or malfunctioning robots cutting 281 supply chains and endangering humans), or the floor plan itself may change. 282

Such anomalies will trigger the MAPLE-K at the fleet level, and the state of the fleet and the environment will be re-evaluated. The TIAGO robots are capable of Simultaneous Localisation and Mapping (SLAM), and their sensor readings are used to update the map and inform the fleet manager. The planning phase is carried out by adopting a genetic algorithm to reschedule tasks and paths of the robots. After the system is validated through simulation, and the self-adaptation process is deemed trustworthy, the model is deployed to the fleet manager.

At the robot level another MAPLE-K loop will be integrated. It will be a human tracker based on the sensing capabilities of the robot platform. The robot will be able to adapt its path and avoid humans at a socially acceptable distance while keeping track of the uncertainty of the human switching predicted path and crossing the robot planned path. Via RoboSAPIENS legitimate capability the new plan is then assessed and if it is decided as trustworthy, the updated path is then executed by the TIAGO OMNI base.

296 Autonomous Ship Motion Prediction

Estimating the motion of a ship in the immediate future, either from a dynamic model, or 297 a data-driven one using adequate historical data, could support autopilots and thus improve 298 the safety of autonomous ships. However, deploying the prediction system to new ships 299 without sufficient prior knowledge of their dynamic behaviour deteriorates navigation 300 capability, especially in the presence of environmental uncertainties such as wind, currents, 301 and waves. Identifying model parameters via sea trials or collecting the needed data for 302 ship motion modelling will take a relatively long time. In this case study, RoboSAPIENS 303 leverages the dynamic model from a reference ship and the limited available data from the 304 target ship to build up a transferrable model that can represent the target ship motion. 305

RoboSAPIENS will use the Norwegian University of Science and Technology (NTNU)'s 306 Gunnerus research vessel as a case study. Gunnerus has gone through a thruster refit 307 in 2015 and been extended by 5m in length in 2018. While there is a high-precision 308 dynamic model of the original vessel, it cannot directly be used for the longer vessel, for 309 which there are limited data available. In such a context, three objectives are considered 310 in this case study, from dynamic system identification, to transfer learning of identified 311 systems, to online model adaptation. RoboSAPIENS will first obtain a rough dynamic 312 model of the longer vessel based on the dynamic model of the original vessel and then 313 apply DL to the longer vessel, by combining the rough dynamic model with the limited 314 real-motion data to generate a ship predictor. 315

In the MAPLE-K loop, a motion calibrator will be created based on the motion discrepancy from the hybrid predictor and real data, and further incorporated into that predictor for motion prediction. When the ship's motion predictor underperforms a monitor is triggered. Data is recorded from the trigger time to a predefined later time for generation of a new dataset in runtime, at the aims of analysing the main factor of prediction error in the analyse phase and updating the transferred prediction model trained using DL in the plan phase. If a better prediction performance is validated via RoboSAPIENS legitimate capability and it is deemed trustworthy, the updated model is deployed and executed, otherwise the system goes back to the plan phase. RoboSAPIENS will investigate what a suitable amount of data is needed for the transferable model, the impact on the prediction performance, and the generalisation of the transfer modelling.

327 Dynamic Risk Model for Cobots in Industry 4.0

Risk assessment is a mandatory procedure in human-robot interaction for cobots. It is
 an iterative process that systematically identifies hazards and specifies measures to reduce
 these hazards' probability. The procedure and requirements are specified in the Machinery
 Directive 2006/42/EC and harmonised safety standards.

The current manually operated and strongly heuristic practice contradicts the paradigm 332 of Industry 4.0. Ignoring data during the risk assessment leads to a loss of efficiency in 333 safety engineering and, most importantly, an unnecessarily decreased robot productivity. 334 This is particularly evident in production systems featuring human-robot collaboration, 335 where people and machines work closely together. In this case study, RoboSAPIENS will 336 use system and sensor data in a dynamic human-robot safety model to automatically and 337 continuously assess the risk, to improve the overall production system's efficiency, and to 338 significantly reduce the costs associated with risk assessment. 339

An experimental production line will serve to test the benefits of the MAPLE-K 340 loop technology in an industrial setting. The production line includes human workers, 341 mobile platforms, a collaborative robot and various safety sensors that monitor positions, 342 movements and states of human workers. The data from the safety sensors and the digital 343 twins of the robots will be continuously analysed for incomplete data and changes, such as 344 those that can occur when a human abruptly moves in another direction. In case of such 345 abnormalities, the robots' motions and activities will be newly planned. The planning 346 result will then be legitimated in simulations under worst-case conditions. Once this part 347 of the MAPLE-K loop has evidently concluded that the newly planned robot motions 348 will not lead to obvious or additional health risks, the new plan will be transmitted to the 349 production line' management system and there executed if the Trustworthiness Checker 350 confirms that all requirements from applicable standards, laws and other rules are fulfilled. 351 Thanks to RoboSAPIENS technology based on the MAPLE-K loop architecture, a 352 dynamic risk management will be realised for a production system that includes multiple 353 robots and, of course, freely-moving humans. Whenever a deviation from original 354 assumptions or even abnormalities is detected, the production system will automatically 355 adapt by itself to mitigate current risks. Only if any self-adaptation is deemed trustworthy, 356 the production system will finally implement and execute the measures planned. 357

358 Concluding Remarks and Future Work

We believe that RoboSAPIENS to a large extent is set up to answer the research question 359 'How to ensure safety of learning-enabled cyber-physical systems?" asked in the Cam-360 bridge University Press journal called "Research Directions: Cyber-Physical Systems". 361 The RoboSAPIENS focus is naturally autonomous robots but it is expected that some of 362 the research results that will be delivered will be of more general nature. The expectation 363 is that more detailed publications will be published for the RoboSAPIENS technology, 364 initially using the academic case study. Subsequently, it is expected that the usefulness 365 of the conducted research will be demonstrated in the four industrial-scale case studies 366 and separate publications will be made for each of these. We believe that each of these 367 publications will be submitted as follow up papers to the same question. 368

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Competing Interests None 385

Connections References 386

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Notes 390

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